a <u>rotate rotating</u> means for rotating the front punch and the lower punch about axis thereof, respectively.

REMARKS

Claims 1-12 are currently pending in the application. Claims 1-12 have been amended to improve the form thereof. Applicants await an action on the merits of this case.

If there is any fee due in connection with the filing of this Preliminary Amendment, please charge the fee to our Deposit Account No. 06-0916.

Respectfully submitted,

FINNEGAN, HENDERSON, FARABOW, GARRETT & DUNNER, L.L.P.

Dated: February 23, 2004

James W. Edmondson

Reg. No. 33,871

FINNEGAN HENDERSON FARABOW GARRETT & DUNNERLLP

1300 I Street, NW Washington, DC 20005 202.408.4000 Fax 202.408.4400 www.finnegan.com